

# EPR Use at High Voltages – Cost Justification

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# Experience with HV EPR Cable

- 2.6 circuit miles installed to date at 115-kV
- Class I – Discharge Resistant
- Excellent reliability – no failures in the 6 years of high voltage experience
- Cable warranty – free from defects in material and workmanship for the life of the installation.

# Installation Execution

- We install the duct bank
- Manufacturer fabricates, delivers, installs, terminates, and tests the cable
  - 96 Porcelain and 12 Polymer outdoor terminations
  - 24 Single-Conductor Splices
  - After Installation Test – 240 kVDC for 15 minutes

# Typical Installation Scenario



# EPR or Alternate Insulation?

- Depends upon the ampacity required
  - 2000 kcmil conductor is currently maximum size for EPR-insulated cable
  - 90°C/130°C EPR insulation
- Reel lengths (no sheath required with EPR, therefore lower weight, longer pulls, and fewer vaults/splices)
  - 16.3 lbs/ft (lead sheath) vs. 10.7 lbs/ft (no sheath)
- Cost justification

# Steps to Cost Justify

- Number of cables per phase
- Cost of losses
  - 89 TD 370-8 PWRD, “Loss Evaluation for Underground Transmission and Distribution Cable Systems”, Insulated Conductors Committee Task Group 7-39, Cost of Losses

Task Group Members: J.A. Williams, Chairman, M.D. Buckweitz, R.R. Burghart, A. Ernst, D.E. Koonce, D.W. Purnhagen, and F.A. Teti

# Current-Dependent Losses

- Conductor Ohmic Losses
  - $I^2 R_{ac}$  [W/ft/phase]
- Shield/Sheath Losses
  - Negligible, since we use single-point bonding

$$\text{Peak Ohmic Losses} = 3 \cdot (I^2 R_{ac}) \cdot \text{length} \text{ [W]}$$

$$\text{Average Annual Ohmic Losses} = \text{Annual Loss Factor} \cdot \text{Peak Ohmic Losses} \text{ [W]}$$

# Non-Current Dependent Losses

- Dielectric Loss
  - $W_D = 2 \pi f C E_o^2 \tan\delta$  [W/ft/phase] ~OR~
  - $W_D = I_c E_o \tan\delta$  [W/ft/phase]
- Charging Current Loss
  - $W_{Ic} = \frac{1}{3} I_c^2 \text{length}^3 R_{ac}$  [W/phase]  
where  $I_c = 2 \pi f C E_o$  [A/ft]

$$\text{Total Non-Current Dependent Losses} = 3 \cdot W_D \cdot \text{length} + 3 \cdot W_{Ic} \text{ [W]}$$



# Cost of Demand and Energy Losses

- Cost of Demand Losses =  
Demand Cost x Peak Ohmic Losses [\$]  
– E.g., \$1000/kW x Peak Ohmic Losses
- Cost of Energy Losses =  
Energy Cost x Average Annual Ohmic Losses x 8760 hrs/yr [\$/yr]  
– E.g., \$0.04/kWh x Avg Annual Ohmic Losses x 8760 hrs/yr

# Present Worth of Cost of Losses

$$\text{Present Worth of Cost of Losses} = \text{Cost of Demand Losses} + (\text{PWF} \times \text{Cost of Energy Losses}) [\text{\$}]$$

where, for example, the Present Worth Factor (PWF) for a 10% carrying charge, 40 years = 9.779.

# Example of Evaluation

	2000 kcmil copper - 800 mils insulation	
	Lead Shield/Sheath	Copper Tape Shield - No Sheath - EPR
Permittivity	2.3	2.6
Conductor Operating Temperatures	90°C/105°C	90°C/130°C
Ampacity - 1 cables per phase, 100% loss factor, single point bonded	1132 amps (normal)/ 1340 amps (12-hr emergency)	1056 amps (normal)/ 1524 amps (12-hr emergency)
Moisture Barrier?	Yes	No
Overall Diameter (inches)	3.892	3.77
Approximate Weight (lbs/ft)	16.3	10.7
Bending Radius	22 x OD	12 x OD

# Example of Evaluation (cont'd)

	2000 kcmil copper - 800 mils insulation	
	Lead Shield/Sheath	Copper Tape Shield - No Sheath - EPR
D/d	1.96	1.98
Permittivity	2.3	2.6
Capacitance (F/ft)	5.78E-11	6.47E-11
Charging Current per Phase (A/ft)	0.0014	0.0016
Rac (ohms/ft) (based on 1056 amps)	8.15E-06	8.19E-06
<b>Charging Current Losses per Phase (A/ft)</b>	<b>5.68E-12</b>	<b>7.15E-12</b>
Tan Delta at 90°C	0.0003	0.0125
<b>Dielectric Losses per Phase (W/ft)</b>	<b>0.0288</b>	<b>1.3433</b>
<b>Conductor and Shield/Sheath Losses (W/ft)</b>	<b>9.082</b>	<b>9.128</b>

# Example of Evaluation (cont'd)

	Difference in losses between cable with lower permittivity and EPR cable (kW)	Typical Costs		
		Cost of Demand Losses at \$1000/kW	Cost of Energy Losses at \$0.04/kWh (\$/yr)	Present Worth Cost of $\Delta$ Losses (10% Carrying Charge over 40 Years)
1,000-ft job:	4	\$4,081	\$1,430	<b>\$18,066</b>
2,640-ft job (1/2 mile):	11	\$10,775	\$3,776	<b>\$47,696</b>
5,280-ft job (1 mile):	22	\$21,550	\$7,551	<b>\$95,393</b>
7,920-ft job (1.5 miles):	32	\$32,326	\$11,327	<b>\$143,095</b>
10,560-ft job (2 miles):	43	\$43,104	\$15,104	<b>\$190,804</b>
13,200-ft job (2.5 miles):	54	\$53,884	\$18,881	<b>\$238,521</b>
15,840-ft job (3 miles):	65	\$64,666	\$22,659	<b>\$286,248</b>
18,480-ft job (3.5 miles):	75	\$75,451	\$26,438	<b>\$333,989</b>
21,120-ft job (4 miles):	86	\$86,240	\$30,218	<b>\$381,745</b>
23,760-ft job (4.5 miles):	97	\$97,032	\$34,000	<b>\$429,518</b>
26,400-ft job (5 miles):	108	\$107,829	\$37,783	<b>\$477,310</b>

# Cost Justification

- To cost justify the use of EPR, the following condition needs to be met:

Total Cost of Project using EPR + Present Worth Cost of  $\Delta$  Losses  $\leq$  Total Cost of Project using a Lower Permittivity Cable

*assumes all else equal (including reliability, warranty, etc.)*